


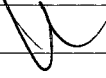
# Work Order ID 125063

November-21-14 11:37:32 AM

**\*125063\***

Page 1

Item ID: D350-616-015  Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Deck Plate  
 Start Date: 9/24/14 Start Qty: 2.00 **\*2\*** Cust Item ID:  
 Required Date: 10/06/14 Req'd Qty: 2.00 **\*2\*** Customer:  
 Reference:

Approvals: Process Plan:  Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D350-616	G								
100	Document Control	0.00							
<b>*100*</b>									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-616-015 CHG004								
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
27  
9-89

Label

MCS 14-11-28

2X

NOV 28 2014

DAS  
27  
9-89

2

DAS  
46  
9-89

DAS  
03  
9-89

NOV 28 2014 2X

# Work Order ID 125063

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**\*125063\***

Page 2

Item ID: D350-616-015 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Deck Plate  
Start Date: 9/24/14 Start Qty: 2.00 **\*2\*** Cust Item ID:  
Required Date: 10/06/14 Req'd Qty: 2.00 **\*2\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

2 <sup>DAS</sup> 06 8-89  
DEC 23 2014

ML5 14-12-24

14-12-23

# Picklist Print

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Page 1

Work Order ID: 125063

**\*125063\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM  
 IPP Rev:D Add D3494-1 05-12-05 JLM  
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G  
 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21  
 AS PER DWG REV.G DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2344 <b>*D2344*</b> Deck Plate Aft		Manufactured	No			110	Each	32.0000	1	2			
	DAS 06 9-89			<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST225A				32					
				114962				23					
				124191				9					
D2348 <b>*D2348*</b> Wearplate (Key Way)		Manufactured	No			110	Each	49.0000	4	8			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST006				29					
				119381				29					
				ST012a				20					
				134189				20					
D2353 <b>*D2353*</b> Stiffener		Manufactured	No			110	Each	48.0000	1	2			
	DAS 06 9-89			<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST224B				48					
				120290				48					

DAS  
27  
9-89  
NOV 27 2014  
DAS  
46  
9-89

DAS  
27  
9-89  
NOV 27 2014  
DAS  
2  
9-89

DAS  
27  
9-89  
NOV 27 2014  
DAS  
2  
9-89

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Work Order ID: 125063

**\*125063\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 2.00

Required Qty: 2.00

D2364

Manufactured No

110 Each

26.0000

1 2

**\*D2364\***

Deck Plate Fwd

\*\*

DAS

NOV 27 2014

46  
9-89

DAS

06

9-89

Location

Loc Qty

Loc Code

ST225A

26

120134

26

D2365

Manufactured No

110 Each

38.0000

2 4

**\*D2365\***

Wearplate Pip Pin

\*\*

DAS

NOV 27 2014

46  
9-89

Location

Loc Qty

Loc Code

ST006

38

110654

4

115566

19

120093

15

DAS

06

9-89

D2369-1

Manufactured No

110 Each

17.0000

1 2

**\*D2369-1\***

Locator Plate

\*\*

DAS

NOV 27 2014

46  
9-89

Location

Loc Qty

Loc Code

st225b

17

114992

2

115691

3

116857

2

119412

4

122935

2

124217

4

DAS

06

9-89

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Work Order ID: 125063

Parent Item: D350-616-015

Parent Item Name: Deck Plate

**\*125063\***

**\*D350-616-015\***

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 2.00

Required Qty: 2.00

D2369-3

Manufactured No

110 Each

19.0000

1 2

**\*D2369-3\***

Locator Plate

\*\*

DAG  
27  
NOV 27 2014



DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

st225b

19

120585

12

123546

3

124530

4

D4778-1

Manufactured No

Each

31.0000

2

**\*D4778-1\***

Stub Cover

\*\*

DAG  
27  
NOV 27 2014



DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST224B

31

111604

13

117485

18

D4779-041

Manufactured No

Each

15.0000

2

**\*D4779-041\***

Aft Cover Mounting Bracket Assembly

\*\*

DAG  
27  
NOV 27 2014



DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST127

15

115194

1

116141

4

123540

10

D4780-041

Manufactured No

Each

17.0000

2

**\*D4780-041\***

Fwd Cover Mounting Bracket Assembly

\*\*

DAG  
27  
NOV 27 2014



DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST127

17

122612

1

123436

12

124327

4

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Shop Packet Print

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Work Order ID: 125063

**\*125063\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-5

Purchased

No

110

Each

2,701.000

25

50

**N \*MS20426AD4-5\***

RIVET

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST312

2701

6874

66

m125807

370

m130922

2265

DAS  
27

NOV 27 2014

MS20426AD4-6

Purchased

No

110

Each

2,107.000

25

50

**N \*MS20426AD4-6\***

Rivet

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST312

2107

124392

446

MT28812

1661

DAS  
27

NOV 27 2014

MS20426AD5-7

Purchased

No

110

Each

1,588.000

6

12

**N \*MS20426AD5-7\***

RIVET

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST312

1588

101340

1588

DAS  
27

NOV 27 2014

MS20426AD5-8

Purchased

No

110

Each

548.0000

6

12

**N \*MS20426AD5-8\***

RIVET

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST311

548

4533

548

DAS  
27

NOV 27 2014

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Shop Packet Print

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Work Order ID: 125063

Parent Item: D350-616-015

Parent Item Name: Deck Plate

**\*125063\***

**\*D350-616-015\***

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2

Purchased

No

110

Each

195.0000

15

30

**\*MS20601-AD4W2\***

Rivet

\*\*

DAS  
27

NOV 27 2014



Location

Loc Qty

Loc Code

ST308

195

121255

32

m126975

38

m128300

2

m129472

23

m130922

100

DAS  
06  
9-89

MS20601-AD4W3

Purchased

No

110

Each

400.0000

30

60

**\*MS20601-AD4W3\***

Rivet

\*\*

DAS  
27

NOV 27 2014



Location

Loc Qty

Loc Code

LG001

20

124365

20

ST308

380

114538

288

124331

92

DAS  
06  
9-89

MS21042L3

Purchased

No

110

Each

1,918.000

6

12

**\*MS21042L3\***

Nut

\*\*

DAS  
27

NOV 27 2014



Location

Loc Qty

Loc Code

ST305

1918

123900

247

M126275

8

M127410

11

M127831

41

M128401

34

M128754

77

M130799

1000

M130922

500

DAS  
06  
9-89

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Shop Packet Print

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Work Order ID: 125063

**\*125063\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 2.00

Required Qty: 2.00

MS24693-C273

Purchased

No

110

Each

115.0000

67

12

**\*MS24693-C273\***

SCREW

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST291

115

m127305

2

m128401

113

DAS  
27  
9-89  
NOV 27 2014  
DAS  
46  
9-89

MS24693-C48

Purchased

No

110

Each

262.0000

22

44

**\*MS24693-C48\***

SCREW

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST291

262

m128429

12

m128818

250

DAS  
27  
9-89  
NOV 27 2014  
DAS  
46  
9-89

MS35207-263

Purchased

No

Each

357.0000

8

16

**\*MS35207-263\***

Screw

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST276

357

104746

357

DAS  
27  
9-89  
NOV 27 2014  
DAS  
46  
9-89



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Work Order ID: 125063

\*125063\*

Parent Item: D350-616-015

\*D350-616-015\*

Parent Item Name: Deck Plate

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Purchased

No

110

Each

1,807.000

14

28

\*NAS1149D0363.J\*

Washer

\*\*

DAS  
27

NOV 27 2014

DAS  
36  
1-89

Location

Loc Qty

Loc Code

GA	7	
124392	7	
ST260a	600	
m130799	600	
ST269	223	
m123441	5	
m126319	8	28
m130358	210	
ST510a	977	
m128429	977	

9-69

**G**

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-Q-01

APPROVED  
BY: [Signature]  
D. SHEPHERD (DE # 02)

DATE: 13.04.01  
CERT. NO.: SH86-10  
ISSUE NO.: 3